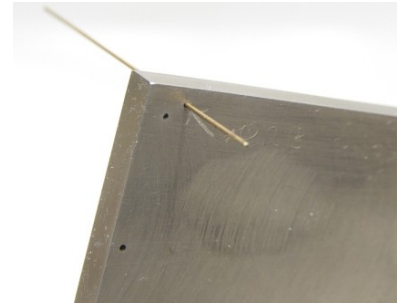
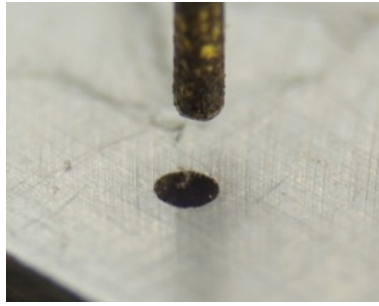
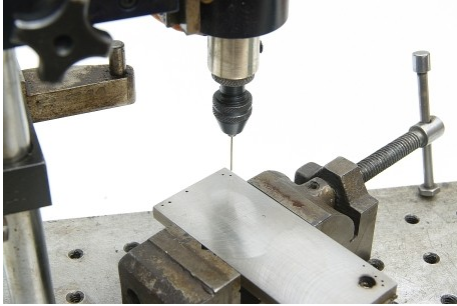
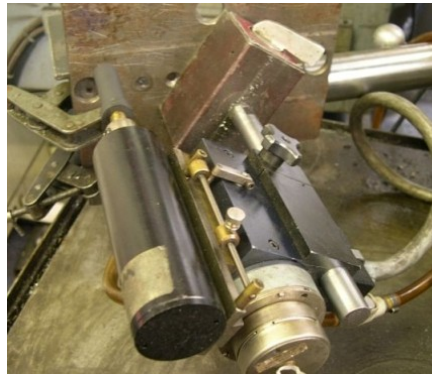


# Various small and large hole examples

Rev4



EDM .028" hole through 1/4 Stainless steel Electrode: .024 Brass tubing Time 4 minutes



Job: EDM 5/8" hole in 1/4 plate horizontally using magnetic base.  
Electrode: Graphite .610" OD, .460" ID Time= 6 minutes unattended  
Notice core in last photo.



Planer knives needed 5mm holes.  
Electrode .184 dia. Graphite.  
Knife is High Speed Steel. .250 thick. Time: 6 min. Shop towel keeps soluble oil from spraying everywhere.

## The AGB Portable EDM Model 2



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